SNAP-LOCK

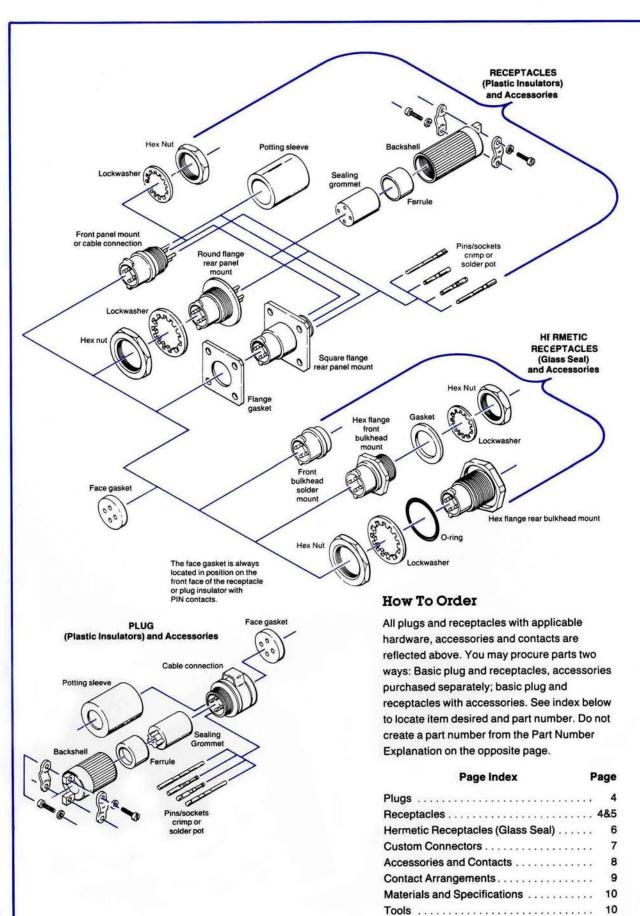


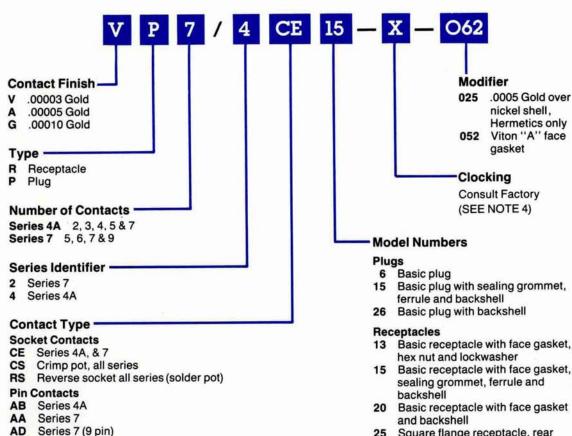
MINIATURE CIRCULAR CONNECTORS



SNAP-LOCK Connectors

Mounting styles and accessories (available in 2 shell sizes)





Notes

CP

RP

Crimp pot

AG Hermetic Pin

(SEE NOTE 1)

Reverse Pin (solder pot)

- 1. Pin contacts are normally in receptacle side and socket contacts are normally in plug side.
- 2. Face gasket is always on pin side, plug or receptacle.
- 3. Hermetic receptacles are available with pins only and mate with plug with socket contacts only.
- 4. All connectors are furnished with contacts and insulators in normal clocking position. For alternate clocking positions, consult factory.

Consult factory for special application requirements.

Part Number Explanation

This chart is for reference only. Do not create catalog numbers from this chart without factory validation of catalog number.

Hermetics only 052 Viton "A" face

Consult Factory (SEE NOTE 4)

- Basic plug with sealing grommet,
- 13 Basic receptacle with face gasket,
- Basic receptacle with face gasket, sealing grommet, ferrule and
- 20 Basic receptacle with face gasket
- 25 Square flange receptacle, rear mount with face and flange gaskets, sealing grommet, ferrule and backshell
- 27 Square flange receptacle, rear mount with face and flange gaskets
- 31 Round flange receptacle, rear mount with face gasket, hex nut and lockwasher
- 44 Square flange receptacle, rear mount with face and flange gaskets and backshell
- 45 Basic receptacle with face gasket (SEE NOTE 2)

Receptacles, Hermetic (glass seal)

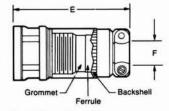
- 15 Front bulkhead receptacle, solder mount with face gasket
- Hex flange receptacle, front bulkhead mount with face and flange gaskets, hex nut and lock washer
- 19 Hex flange receptacle, rear bulkhead mount with face and flange gaskets, hex nut and lockwasher

(SEE NOTE 3)

Plug







Basic Plug

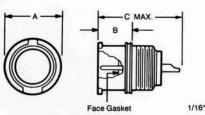
Basic Plug with sealing grommet, ferrule and backshell

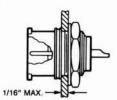
								Part N	umbers		
							1.0000000000000000000000000000000000000	Solder Pot Contacts		Crimp Removable Contacts	
	A	В	С	D	E	F	Sockets	Pins	Sockets	Pins	
4A Series 2, 3, 4, 5 & 7 Contacts	.56 (14.2)	.72 (18.3)	.39 (9.9)	.56 (14.2)	1.23 (31.2)	.26 (6.6)	VP*/4CE†	VP*/4RP†	VP*/4CS†	VP*/4CP†	
7 Series 5, 6 & 7 Contacts	.81 (20.6)	.99 (25.1)	.41 (10.4)	.62 (15.7)	1.36 (34.5)	.38 (9.6)	VP*/2CE†	VP*/2RP†	VP*/2CS†	VP*/2CP†	
7 Series 9 Contacts	.81 (20.6)	.99 (25.1)	.41 (10.4)	.62 (15.7)	1.36 (34.5)	.38 (9.6)	VP9/2CE†	VP9/2RP†	VP9/2CS†	VP9/2CP†	

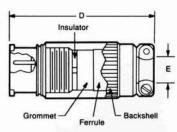
^{*} Indicate number of contacts.

Receptacle

Panel Mount or In-line Cable Connectors









Basic Receptacle

Basic Receptacle panel mounted

Basic Receptacle as in-line cable connector with sealing grommet, ferrule and backshell

Panel Hole

								Part Numbers			
								215025100	er Pot itacts	Crimp Removable Contacts	
	A	В	С	D	E	F	G	Pins	Sockets	Pins	Sockets
4A Series 2, 3, 4, 5 & 7 Contacts	.50 (12.7)	.32 (8.1)	.83 (21.1)	1.40 (35.6)	.26 (6.6)	.442 (11.2)	.416 (10.6)	VR*/4AB†	VR*/4RS†	VR*/4CP†	VR*/4CS†
7 Series 5, 6 & 7 Contacts	.72 (18.3)	.34 (8.6)	.87 (22.1)	1.54 (39.1)	.38 (9.6)	.631 (16.0)	.605 (15.4)	VR*/2AA†	VR*/2RS†	VR*/2CP†	VR*/2CS†
7 Series 9 Contacts	.72 (18.3)	.34 (8.6)	.92 (23.4)	1.54 (39.1)	.38 (9.6)	.631 (16.0)	.605 (15.4)	VR9/2AD†	VR9/2RS†	VR9/2CP†	VR9/2CS†

^{*} Indicate number of contacts.

[†] Indicate model number as follows:

^{6:} Basic plug, no backshell.

^{26:} Basic plug with backshell. Backshell length: 4A Series—.84, 7 Series—.95
15: Basic plug with backshell, sealing grommet and ferrule. Backshell lengths same as 26 above.

[†] Indicate model number as follows:

^{45:} Basic receptacle, no hardware.

^{13:} Basic receptacle with hex nut and lockwasher for panel mount.

^{20:} Basic receptacle with backshell. Backshell length: 4A Series-1.08, 7 Series-1.20

^{15:} Basic receptacle with backshell, sealing grommet and ferrule. Backshell length same as 20 above.

1/16" MAX. Receptacle rear panel mounted **Panel Hole**

Receptacle

Round Flange, **Rear Panel Mount**

						Part Numbers				
						(2000)	er Pot tacts	Crimp Removable Contacts		
	A	В	С	D	E	Pins	Sockets	Pins	Sockets	
4A Series 2, 3, 4, 5 & 7 Contacts	.75 (19.2)	.49 (12.4)	.82 (20.8)	.570 (14.5)	.537 (13.6)	VR*/4AB31	VR*/4RS31	VR*/4CP31	VR*/4CS31	

^{*} Indicate the number of contacts.

120 Dia Typ

Face Gasket

Receptacle rear panel mounted

Receptacle rear panel mounted with sealing grommet, ferrule and backshell

Panel	Hole

											Part N	umbers	
									37,7000	er Pot tacts	Crimp Removable Contacts		
	A	В	С	D	E	F	G	н	1	Pins	Sockets	Pins	Sockets
4A Series 2, 3, 4, 5 & 7 Contacts	.87 (22.1)	.594 (15.1)	.50 (12.7)	.83 (21.1)	.187 (4.7)	.04 (1.0)	1.41 (35.8)	.26 (6.6)	.502 (12.7)	VR*/4AB†	VR*/4RS†	VR*/4CP†	VR*/4CS†
7 Series 5, 6 & 7 Contacts	1.00 (25.4)	.738 (18.7)	.59 (15.0)	.87 (22.1)	.250 (6.3)	.04 (1.0)	1.62 (41.2)	.38 (9.6)	.730 (18.5)	VR*/2AA†	VR*/2RS†	VR*/2CP†	VR*/2CS†
7 Series 9 Contacts	1.00 (25.4)	.738 (18.7)	.59 (15.0)	.92 (23.4)	.250 (6.3)	.04 (1.0)	1.62 (41.2)	.38 (9.6)	.730 (18.5)	VR9/2AD†	VR9/2RS†	VR9/2CP†	VR9/2CS†

^{*} Indicate number of contacts.

27: Receptacle with flange gasket.
44: Receptacle with flange gasket and backshell. Hood length: 4A Series—.84, 7 Series—.95.
25: Receptacle with flange gasket, backshell, sealing grommet and ferrule. Backshell length same as 44, above.

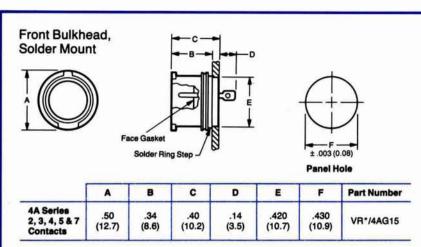
Receptacle

Square Flange, **Rear Panel Mount**

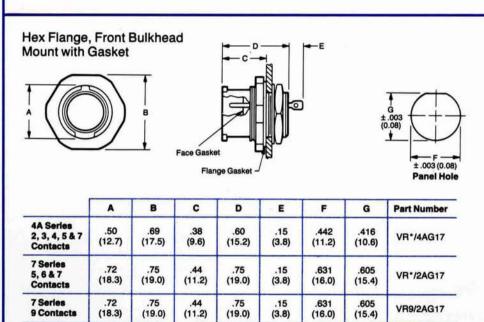
[†] Indicate model number as follows:

Hermetic Receptacles

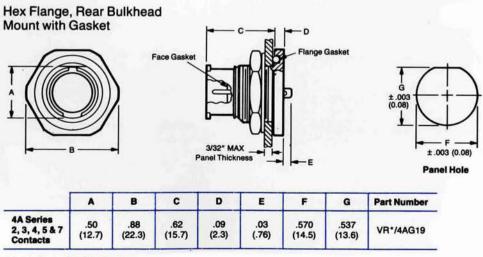
Glass Seal (Pin Contacts)



^{*} Indicate number of contacts.

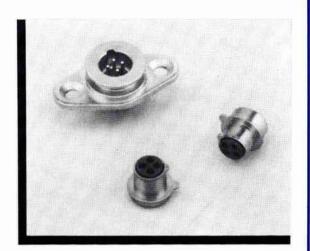


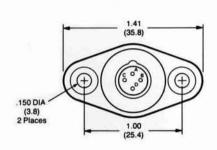
^{*} Indicate number of contacts.

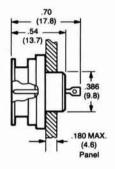


^{*} Indicate number of contacts.

Modified SNAP-LOCK connectors have proven to be very suitable for special applications requiring a rugged, high density connecting device. This page features a custom glass seal receptacle and mating plugs used in a hydraulic system application.





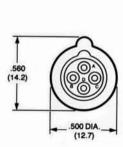


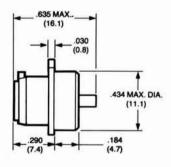


Custom

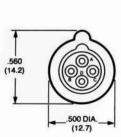
Connectors

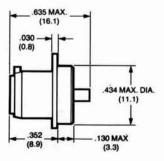
Hermetic Receptacle (glass seal) Part No. 000101-0172





Plug Part No. 000100-0113





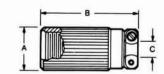
Plug Part No. 000100-0179

7

Accessories and Contacts



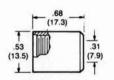




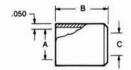




	Lockwasher	Hex Nut			Hood		Sealing	Ferrule	
	Part Number	Part Number	А	В	С	Part Number	No. of Contacts	Part Number	Part Number
4A Series 2, 3, 4, 5 & 7 Contacts	096-0016-000	.50 (12.7)	.52 (13.2)	.26 (6.6)	VS4/16C5	2	027-0063-0 5 0 027-0064-000	001 0012 000	
	990-0001-030	096-0016-000	.50 (12.7)	.84 (21.3)	.26 (6.6)	VS4/16C6	4 5 7	027-0065-000 027-0066-000 027-0067-000	021-0013-000
7 Series	9.55%		.72 (18.3)	.95 (24.1)	.38 (9.6)	VS7/23C9	5 6 7 9	027-0068-000 027-0069-000 027-0070-000 027-0071-000	021-0014-000
5, 6, 7 & 9 990-0001 Contacts	990-0001-024	096-0013-000	.72 (18.3)	1.45 (36.8)	.38 (9.6)	036-0006-000			









	Threaded Plastic Potting Sleeve	Threaded Metal Potting Sleeve			Plas	Plastic Potting Sleeve (No thread)				
	Part Number	A	В	Part Number	A	В	С	Part Number	Part Number	
4A Series 2, 3, 4, 5 & 7 Contacts	106-0262-000	.35 (8.9)	.50 (12.7)	VS4/16C9	.43 (10.9)	.68 (17.3)	.31 (7.9)	VS4/16C10-2	024-0046-000	
7 Series 5, 6, 7 & 9 Contacts	Not available	.63 (16.0)	.75 (19.0)	VS7/23C5	.62 (15.7)	.81 (20.6)	.50 (12.7)	VS7/23C6-1	024-0047-000	

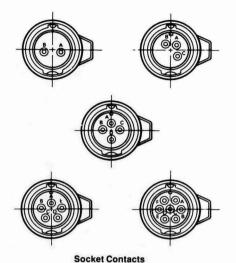


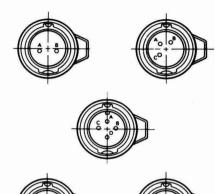


Crimp Removable Contacts

	Pin Part Number	Socket Part Number
4A Series 2, 3, 4, 5 & 7 Contacts	020-0009-002	019-0039-002
7 Series 5, 6 & 7 Contacts	020-0008-002	019-0013-002
7 Series 9 Contacts	028-0010-002	019-0041-002

4A Series Plug





Pin Contacts

Contact Arrangements

Views show front face of plug in normal clocking position. Consult factory for alternate clocking positions.

7 Series Plug











ntacts Pin Contacts



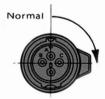
ALTERNATE CLOCKING ARRANGEMENTS

Indicate clocking designation desired at end of part number (see pages 3, 4, 5 and 6)

Example: VP5/4CS6X

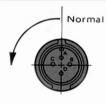
Designates 180° clocking of insulator from normal position

Unless clocking designation is indicated in part number, part will be supplied with insulator in normal position



Plug Front Face

Rotated clockwise number of degrees indicated in chart.

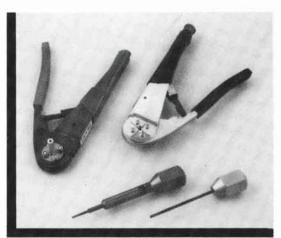


Receptacle Front Face

Rotated counterclockwise number of degrees indicated in chart.

Part of		Degrees					
Series	No. Contacts	W	×	Y	Z		
4A	2	135	180	225	300		
	3	105	180	225	300		
	4	113	160	247	320		
	5	113	180	247	320		
7	5	Marie A	120	240			
	6		120	240			

Tools



Part Numbers

	Series4A 2, 3, 4, 5, 7 Contacts	Series 7 5, 6, 7 Contacts	Series 7 9 Contacts
Crimp Tool (Buchanan)	000407-0001	000407-0034	000407-0001
Crimp Tool (Davo)	000407-0111	000407-0110	000407-0116
Insertion Tool	000407-0003	000407-0003	000407-0003
Removal Tool	000407-0004	000407-0028	000407-0004

Materials and Specifications

Plastic Insulator Plugs and Receptacles

MATERIALS

Insulators: Diallyl Phthalate per MIL-M-14 SDG-F Shells: Plugs/Aluminum Alloy 2024-T-4 per QQ-A-268, grade 50, nickel plate per MIL-C-26074 Receptacles/stainless steel per QQ-S-763

Contacts: Copper Alloy UNS No. C18700 plating .000030" gold per MIL-G-45204 Type II. Special plating consult factory.

Lock Band: Stainless Steel per QQ-S-766

Cond. H passivated

Backshells: Aluminum alloy 2024-T4 per QQ-A-268 nickel plated per MIL-C-26074 Resilient Seals: Silicone elastomer ZZ-R-765,

Class III

Lock Washer: Steel, nickel plated Hex Nut: Brass, nickel plated

Ferrule: Aluminum alloy 6061-T6, anodized

Metal Potting Sleeve: Aluminum alloy 6061-T6,

nickel plated

Plastic Potting Sleeve: Polyethylene

SPECIFICATIONS

Contact Current Rating: 71/2 amps

Insulation Resistance: 5000 megohms (Min.)
Operating Temperature: -67° to 250° F

(-55° C to + 125° C)

Wire Size: No. 18 AWG (Max.)

Shock: 50G

Vibration: 5 to 2000 CPS @ 30G

WEIGHT (Approx.) For estimation purposes only. Plugs and receptacles vary according to style and hardware.

6 oz.	.26 oz.
8 oz.	.12 oz.

Environmental Connector

Plugs:	.27 oz.	.54 oz.
Receptacles:	.32 oz.	.71 oz.

Hermetic Receptacles, Glass Seal

MATERIALS

Shell: Steel, QQ-S-631 and QQ-S-634, plated gold

over nickel

Insulator: Compression glass, DC9010
Face and Flange Seals: Silicone rubber,

ZZ-R-765, Class III

Contacts: Steel, MIL-I-23011, CL III plated gold

over nickel

Panel Nut: Steel, QQ-S-630, Brass, QQ-S-626,

plated gold over nickel

SPECIFICATIONS

Contact Current Rating: 71/2 amps

Insulation Resistance: 5000 Megohms, Min.
Operating Temperature: -67° to 250° F

(-55° C to + 125° C)

Leakage Rate: 10-9cc/sec (helium)

Contact Terminal Wire Size: #20, #22, #24 awg Header Pressure Rating: Series 4A-1500 PSI,

Series 7-1250 PSI Shock: 50G

Vibration: 5 to 2000 CPS @ 30 G

Maximum Operating Voltage

Basic Connector

Series	No. of Contacts	Sea Level	70,000 FT.
4A	2, 3, 4, 5, 7	750 VDC	200 VDC
7	5, 6, 7	1500 VDC	500 VDC
7	9	750 VDC	200 VDC

Environmental Connector

Series	No. of Contacts	Sea Level	70,000 FT.
4A	2, 3, 4, 5, 7	1000 VDC	750 VDC
7	5, 6, 7	2000 VDC	1500 VDC
7	9	1000 VDC	750 VDC

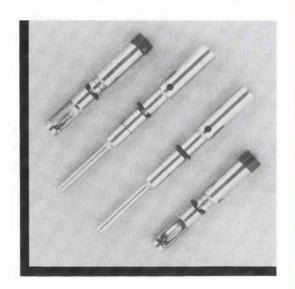




Crimp Removable Contacts

Crimp contacts are supplied with plugs and receptacles. Spare contacts may be ordered separately (see page 8).

Pins and sockets will accommodate No. 18 AWG (MAX.) wire -. 049 inside diameter × .070 insulation support.



- 1. Strip insulation, exposing 3/16" of bare 6. When using either SNAP-LOCK without wire for both solder and crimp type
- 2. Remove the backshell, ferrule and sealing grommet from the connector.

contacts.

- 3. Feed the wire bundle through the backshell and ferrule, and insert the individual wires through the desired holes in the grommet if applicable. The grommet hole pattern should line up perfectly with the contact hole pattern on the back of the insulator.
- 4. Terminate wires to contacts. If using crimp contacts use the crimp tool noted in table. After crimping, insert the contact into its proper hole using the correct insertion tool.
- A small amount of DC-200 compound should be applied to wires between contact and grommet to aid assembly and sealing characteristics.

- grommets or Hermetic receptacles, step 2 and step 5 can be omitted.
- 7. Slide grommet and ferrule, if applicable, in place and tighten hood securely. Then tighten hood cable clamps.
- 8. To remove a crimp contact, unscrew backshell and slide back ferrule and grommet, if applicable. Place the removal tool over the front of the contact and into the insulator. Hold the tool straight in relation to the contact and connector axis and push against the handle until the contact releases out the rear of the insulator. The spring in the tool is designed to exert enough pressure against the tool sleeve to collapse the "C" ring on the contact. The tool spring should exert 6 lbs. to collapse "C" ring before plunger pushes against the contact. Some care and 'feel' must be used to efficiently remove contacts with the "C" ring retention system.

Wiring **Procedures**



FOR FURTHER INFORMATION



- Card-Edge
- D-Subminiature
- Relay Sockets
- Mini-Circulars
- Stacking
- Specialty

VIKING ELECTRONICS, INC

5455 Endeavor Court Moorpark, CA 93021-8009 Phone (805) 553-9633 Fax (805) 553-9655 http://www.vikingconnectors.com

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